

# HYDROFLUX epco

is a business dedicated to providing world leading wastewater technology and processes to Australian Water Authorities and Councils.

**cnp** Technology Water and Biosolids Corporation designs and supplies systems for nutrient recovery and sludge optimisation. Led by a team of wastewater industry veterans and supported globally by engineers with decades of experience in biosolids treatment, cnp continues to pioneer innovative wastewater systems solutions.



## *AirPrex*<sup>®</sup> The future of sludge treatment

*Optimises processes,  
Saves resources*

Sludge optimisation and MAP-  
Removal in Wastewater Treatment  
Plants with biological phosphate  
elimination

- *Prevent struvite scaling*
- *Reduce O&M costs*
- *Recover Phosphate*



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# Struvite Mineral Buildup Leads to Reduced Plant Capacity

In wastewater treatment plants with biological phosphate elimination, high phosphate concentrations occur in the digester's anaerobic environment.

As a result, struvite (or MAP: magnesium ammonium phosphate) builds up inside the pipes, pumps and process equipment, causing problems including:

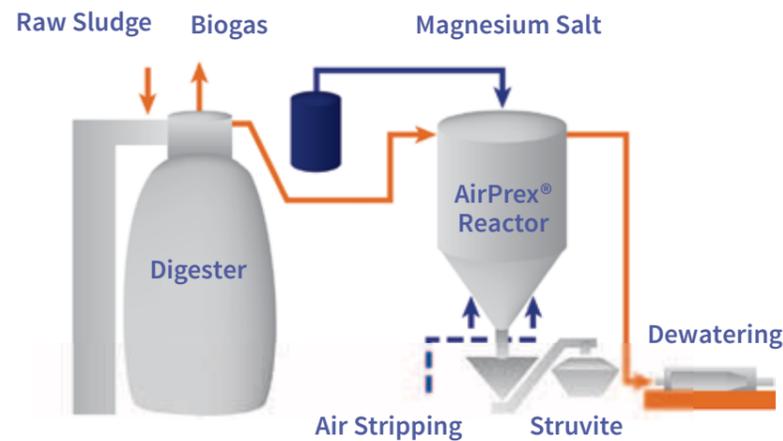
- Reduced plant capacity due to decreased flow through the digester's pipes.
- Reduced dewatering efficiency due to increased water bounding effects in the sludge by high phosphate levels.
- Increased phosphate loads in the return liquor, which leads to a less efficient phosphate elimination process and causes crystallization problems in pipes and pumps.

## How Airprex® optimizes the sludge treatment process like no other system.

Until now, the main methods of Struvite removal have been:

- Costly, recurring chemical treatments.
- Phosphorous removal after dewatering.

Unlike these other systems, AirPrex® is a complete sludge optimisation and phosphorus recovery system that's installed between anaerobic digestion and dewatering. The boundary conditions for Struvite precipitation are set by air stripping in the AirPrex® reactor and the addition of a magnesium salt product. This combination of biological phosphate elimination and the AirPrex® system achieves unrivalled effectiveness in terms of dewatering efficiency and cost savings.



## AirPrex® Removes Struvite while Significantly Improving Efficiency.

The AirPrex® process has been designed to produce maximum return on investment and make a significant impact on your treatment plant's cost of operations. The elimination of Struvite through this unique process leads to a 90 to 95 percent phosphate reduction in the returned liquor (up to 15 percent related to the incoming P-load).

### Reduce Polymer usage by up to 30%.

By optimising the sludge and removing most of the phosphate before dewatering, the water bounding effect of the phosphate is mitigated before dewatering. As a result, the dewatering process is more efficient and less polymer is required.

### Reduce Disposal Costs by up to 20%.

By optimising the sludge and removing most of the phosphate before dewatering, the dewatering process is more efficient, allowing for drier cake solids.

### Reduce Phosphorus Recycle Load by up to 90%.

Eliminating the majority of the P-recycling load thereby increasing the overall efficiency of the biological treatment process.

### Reduce Maintenance Costs by up to 50%.

With the AirPrex® struvite removal process, pipe treatment and repairs are minimal to maintain the desired capacity of the digester pipes.

### Increase Revenue up to 10% from Fertilizer.

In addition to removing Struvite, you can also resell the high-phosphate dry solids as fertilizer.

**AirPrex®**  
saves plant O&M  
and disposal costs



## SPOTLIGHT

### Phosphorus Regulations Affecting Treatment Plants

On Phosphorus recycling the EU commissions communication states:

“Recycling of phosphorus is a vital resource for food production, but it has significant security-of-supply risks and its current use involves waste and losses at every stage of its lifecycle...”

The commission is considering developing a policy framework on phosphorus to enhance its recycling, foster innovation, improve market conditions and mainstream its sustainable use in EU legislation on fertilisers, food, water and waste.”

These initiatives suggest a need by treatment plants to actively monitor and control their phosphate discharges – and AirPrex® can be an excellent tool in this effort.

## An Optimal Solution – and Easy to Implement.

Your partners at Hydroflux can easily incorporate this value-producing technology into your operation in any plant setting, including retrofitting it to your existing infrastructure.

*Contact us today to get started.*

The wastewater treatment plant in Mönchengladbach, Germany installed an AirPrex® system in 2009.

Since then, the plant has achieved phosphate removal of 90 percent and regularly resells its high-phosphate fertiliser. As the treatment plants dewatering rate has increased 4-5 %, it has saved a tremendous amount of money per year in operational costs, as compared to P-removal by means of ferric chloride.